

14 The roll according to claim 7, wherein said means for interconnecting selected ones of said plurality of bores comprises a plurality of circular grooves arranged in said outer surface, each one of said circular grooves being arranged to encircle a respective one of said plurality of bores and wherein a circular groove encircling one bore is arranged to extend over each adjacent bore.

### REMARKS

The specification has been amended to include section headings at appropriate locations.

Claims 1-6 as filed in the International Patent Application have been amended have been amended to correct minor informalities therein. New claims 7-14 have been added to the application which are directed to embodiments disclosed in the specification.

Respectfully submitted,

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